S-5-SpT™ Installation Instructions

Providing *The Right Way*™ to attach virtually anything to metal roofs worldwide.

S-5!®
The Right Way

ATTENTION! This document is a guide only. This product may not be suitable for every application. The user is responsible for all necessary application engineering and design. Please scan the QR code to the right for additional information, warnings and disclaimers regarding product use.

You can also view load test results at www.S-5.com where applicable, or contact your S-5!® distributor for more information.

Included in the Box
[Based on One Part]

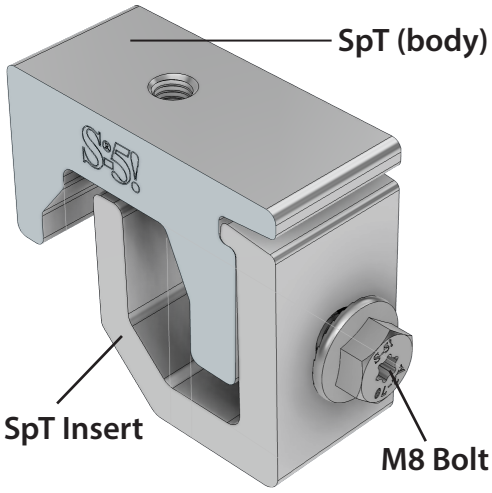
1 SpT (body) | 1 SpT (clamp) Insert

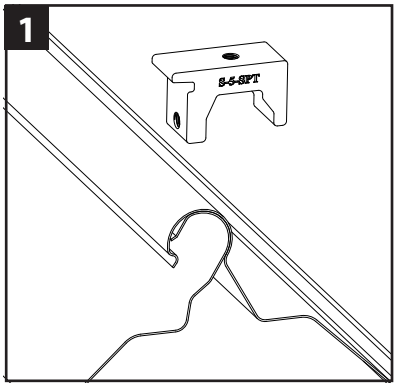
1 **M8 Bolt** 1.25 x 17 mm
(13 mm/T30 Torx drive)

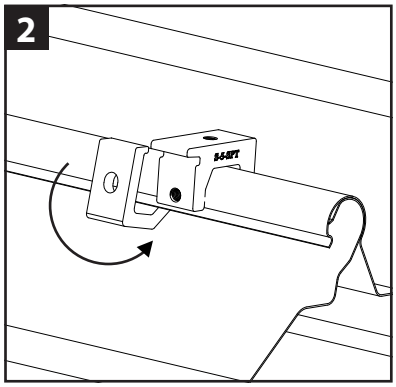
Minor Box Qty: 24 | Master Box Qty: 96

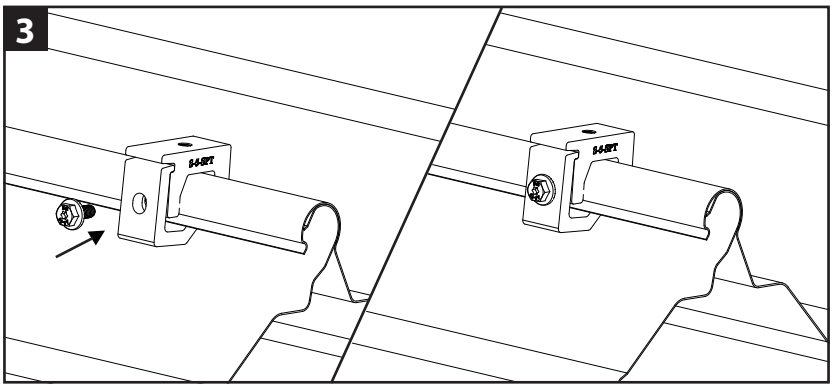
Tools Required

❑ Screw Gun | ❑ Dial Indicating Torque Wrench









How To Install SpT on SpanTech Roof Profiles

1. Position the clamp at the desired location along the roof's seam.
2. Place the body of the clamp on top of the roof seam and rotate the insert (included) under the roof seam and into the SpT body, engaging the space between the clamp and the seam.
3. Thread the M8 bolt through the insert and clamp and tighten to 160 inch-pounds (13 foot-pounds, 18 N-m).

Note: Any S-5! warranty and/or calculation may be void if hardware is used that was not furnished by S-5! directly or through one of their licensed distributors or any assembly that has not been tested by S-5! These instructions are for use by those experienced in the trade. Always follow appropriate safety precautions and use appropriate tools.

S-5!® Warning! Please use product responsibly!

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